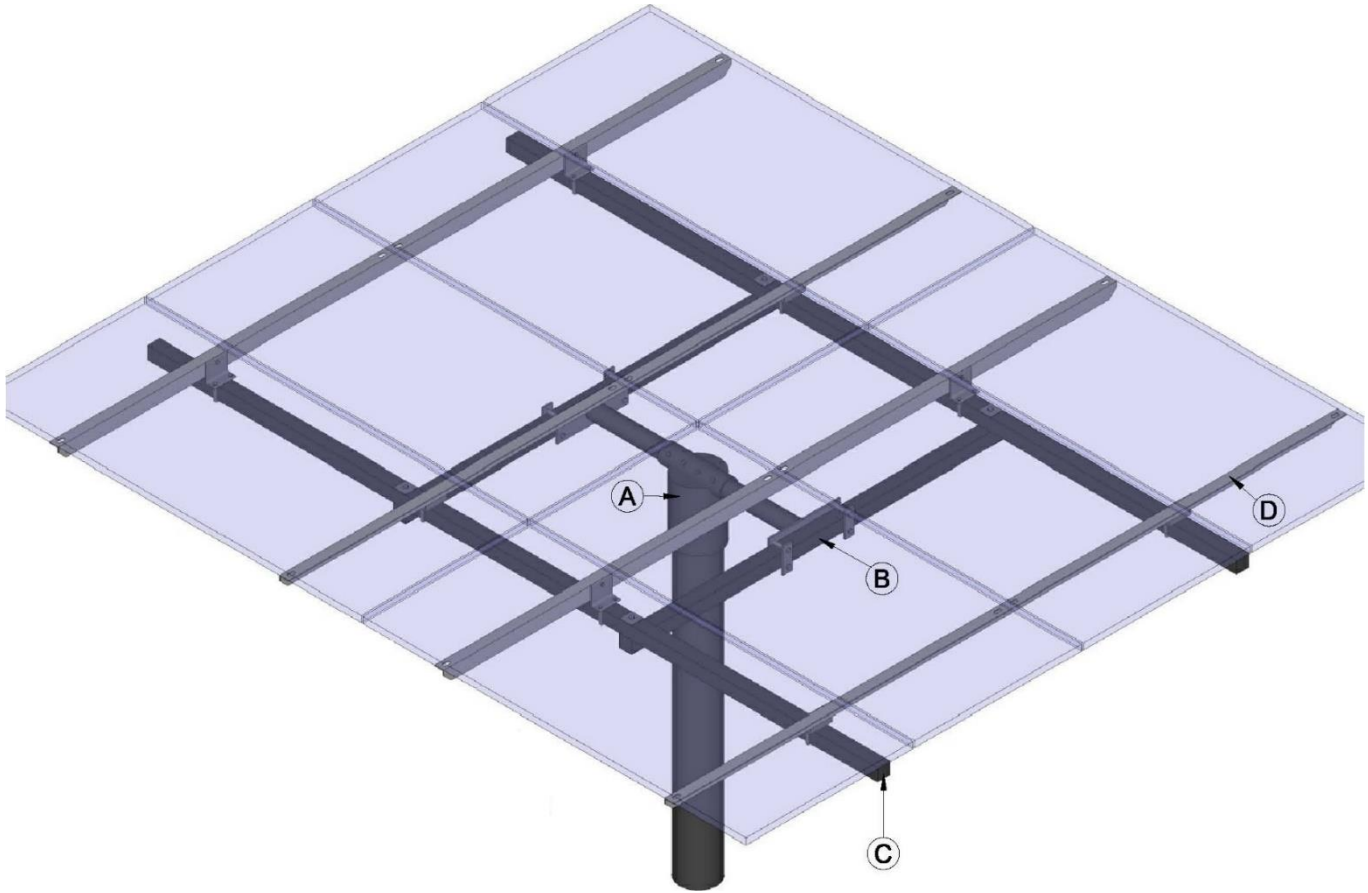




Top of Pole Mount Assembly Instructions



UPM 8X

Standard stock tee socket sized for 6" schedule 40 or 80 pipe

- A. **TEE SOCKET:** 7" O.D. PIPE SOCKET TO FIT OVER 6" SCHEDULE 40 OR 80 STEEL PIPE
- B. **CROSS PIECE:** 2" X 2" X 3/16", LENGTH IS 60", SQ. TUBE – 2 PLACES
- C. **LONGITUDINAL:** 2" X 2" X 1/8", LENGTH DEPENDENT ON MODULE USED, SQ. TUBE - 2 PLACES
- D. **ALUMINUM RAILS:** 3" X 1-1/2" X 3/16" UNIVERSAL T-SLOT EXTRUSION OR PUNCHED ALUMINUM ANGLE, LENGTH DEPENDENT ON MODULE USED – 4 PLACES

Note: Number of panels may vary, length of rail may vary.
Rev. 12/17



COMPONENTS FOR THIS MOUNT

Box #1

- (1) Tee Socket with Center Tube

Box #2

- (2) Cross Pieces
(5) Hardware bags

Bag#1

- Bolts for attaching aluminum angle brackets to rails.
- Square head set bolts for Tee.

Bag#2

- Bolts and nuts for attaching crosspieces to longitudinals (use included square galvy washers with these).

Bag#3

- U-bolts for attaching aluminum angle brackets to longitudinals (use included aluminum angle brackets with these).

Bag#4

- Bolts and flat bar for attaching center tube end plates on Tee assembly to crosspieces.

Bag#5

- Instructions.
- SS bolts and nuts for attaching panels to aluminum rails.

Shrink wrapped to crosspieces

- Square galvy washers for crosspieces to longitudinals (use with bag #2).
- Aluminum angle brackets for longitudinals to rails (use with bag#1 and #3).

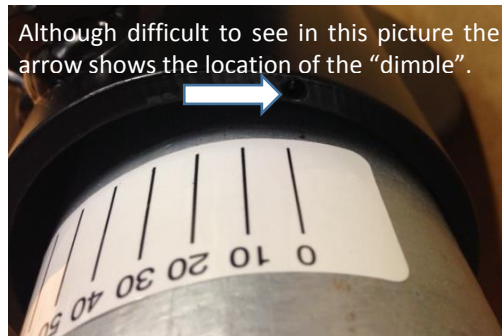
Box #3

- (2) Longitudinals

Box #4

- (4) Aluminum Rails

Degree Indicator: A degree indicator sticker has been placed on the center tube and a dimple in the tee socket is where the line on the sticker should be pointed to establish the degree of tilt from horizontal for the array that you desire. This indicator is not 100% exact (due to printing differences and placement of the sticker) but will provide an estimate of the degree of incline for you. We hope that you appreciate this feature and that it makes adjusting your array easier.



RECOMMENDATIONS FOR DIMENSIONS OF POST HOLE FOR STANDARD INSTALLATION OF GENERAL SPECIALTIES MANUFACTURING UPM8X

Depth of Hole	Width of Square Hole / Cubic Yards of concrete needed	Diameter of Round Hole / Cubic Yards of concrete needed
58"	32" / 1.27 CY	40" / 1.56 CY

Your building department may require the foundation for a PV array post mount to be designed by a structural engineer licensed in the state where the PV array is to be erected. This is required because failure of a post mount foundation may be a threat to the safety of people and property in its proximity. At a minimum, failure will result in costly damage to the PV modules. The foundation described here is suitable for most soil types, but no warranty of its suitability for your particular soil or wind conditions is offered or implied.

If you are unable to dig holes of these dimensions because you encounter bed rock or if you have very loamy or loose sandy soil, (get the recommendation of a soil engineer or building department), then you may have to seek a design for an alternative foundation construction.

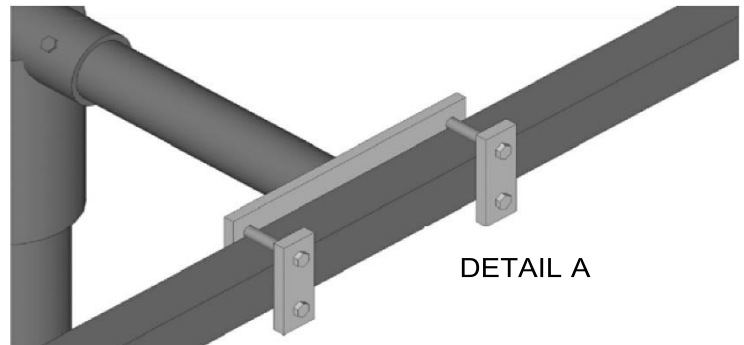
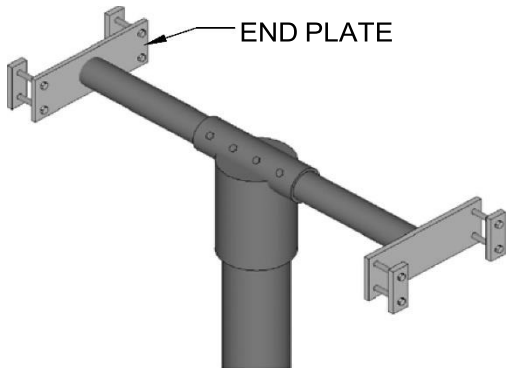
For type and size of pole to install in concrete foundation, refer to chart below.

RECOMMENDATIONS FOR POLE HEIGHT FOR GENERAL SPECIALTIES MANUFACTURING UPM8X

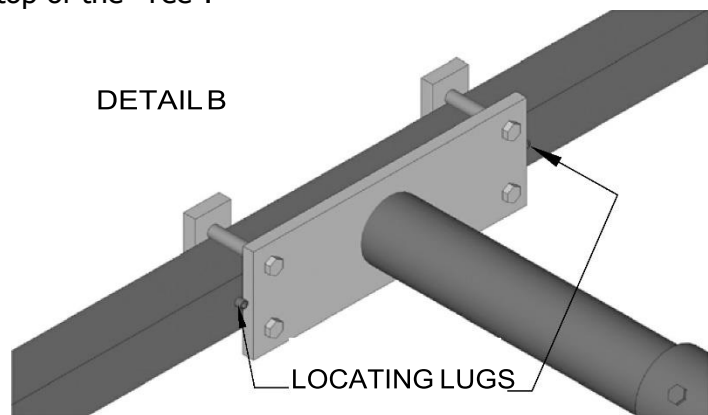
We cannot guarantee a standard 1.67 safety factor if these recommendations are not observed. Since we cannot assess each customer's individual site and conditions, a professional installer and the local building department should be consulted for the safest and most effective installation.

UPM Model	Post Size (sch = schedule, or thickness of pipe wall)	Max Pole Height above concrete Base w/array @ 45° tilt	Clearance between top of concrete and lowest point on array @ 45° tilt	Max Pole Height above concrete base w/array @ 60° tilt	Clearance between top of concrete and lowest point on array @ 60° tilt	Max Pole Height above concrete base w/array @ 90° tilt	Clearance between top of concrete and lowest point on array @ 90° tilt
UPM8X Standard stock tee socket size 6"	6" sch 40 6 5/8" OD	10'	7' 2"	8'	4' 6"	6' 9"	2' 7"
	6" sch 80 6 5/8" OD	14' 6"	11' 8"	11' 9"	8' 3"	10' 3"	6' 1"

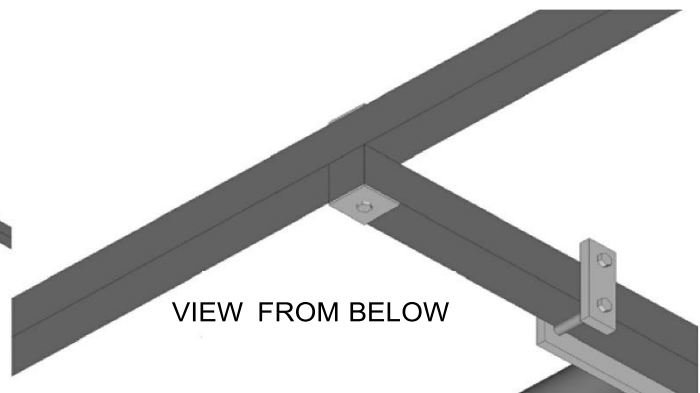
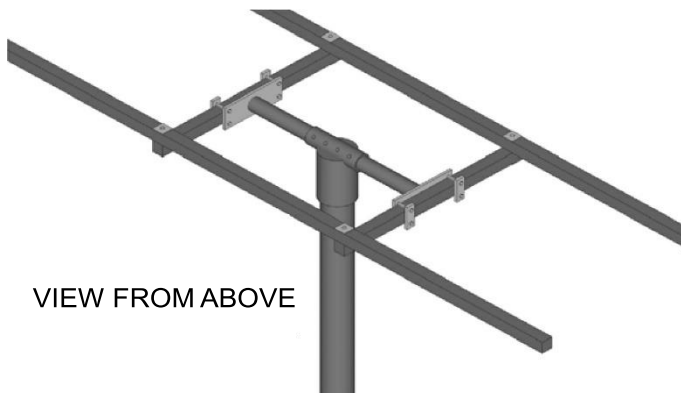
ASSEMBLY INSTRUCTIONS



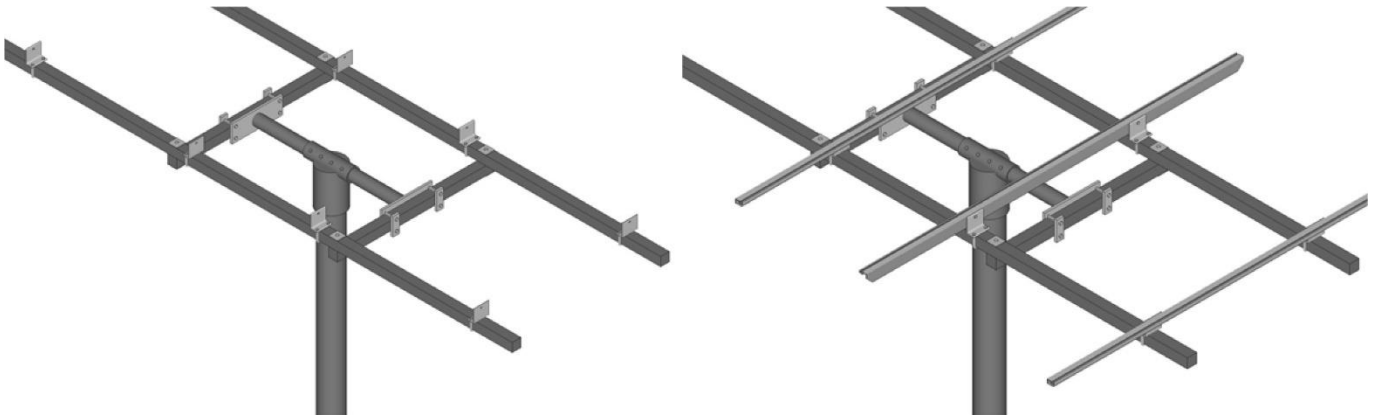
Finger tighten onto "Tee" end plates aluminum flat bar and straight 1/2" bolts. Place entire "Tee" assembly on top of post. The aluminum flat bar and straight 1/2" bolts are shown in Detail "A". Tighten both set bolts and the four bolts on the top of the "Tee".



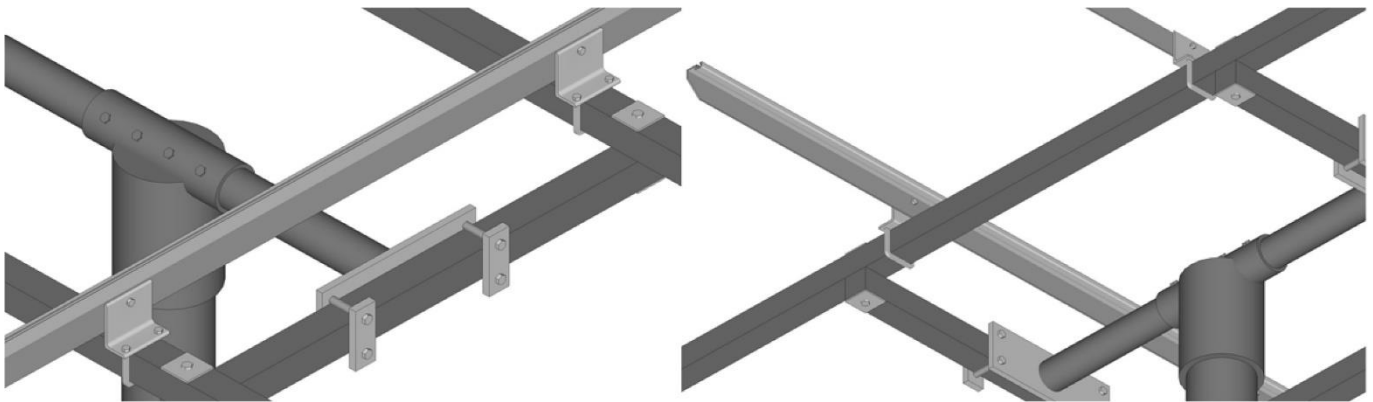
Slide cross pieces into flat bar arrangement. Make sure locating lugs on cross pieces are facing in. See Detail "B" of locating lugs.



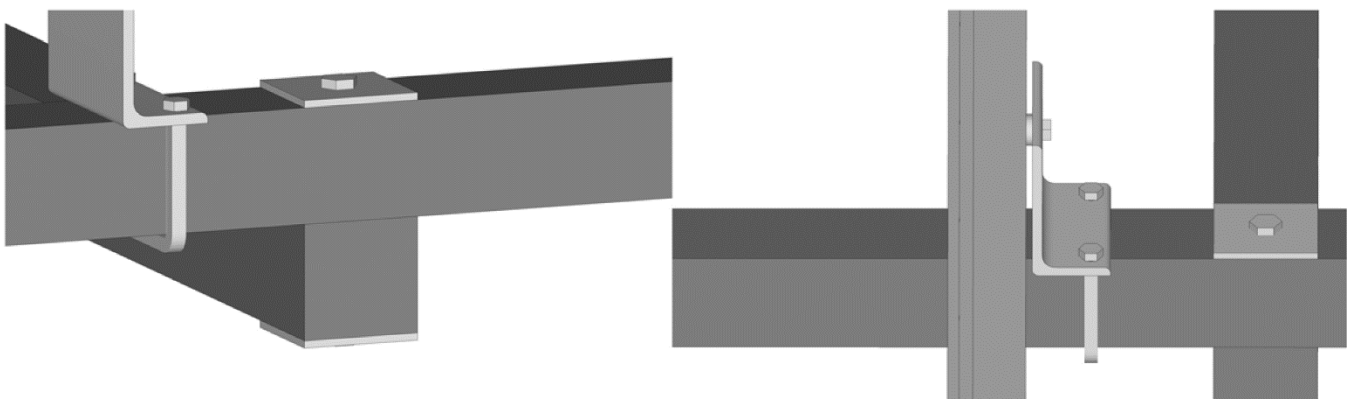
Place longitudinal tubes on top of cross pieces and bolt with square washers top and bottom.



Attach aluminum angle brackets to longitudinals with smaller square U-Bolts and whiz flange nuts (bag #3). Oppose aluminum angle brackets as shown. Some mounts come with aluminum angle rails with punched holes for bolting on panels, and some come with aluminum extrusions which allow for panel attachment bolts or clips to slide in the "t-slot".

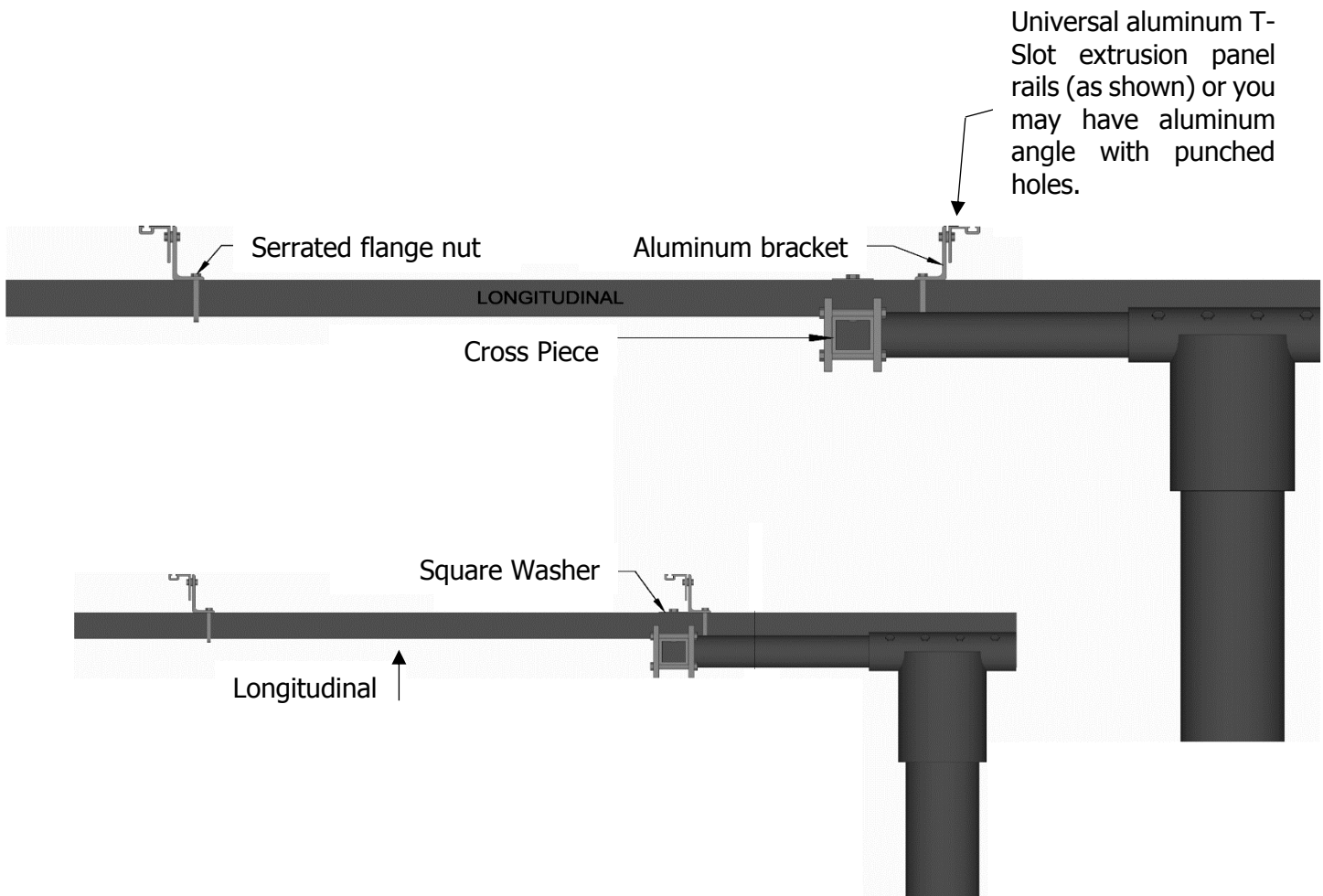


See detail on page 7 for rail/angle bracket assembly. Attach aluminum rails as shown. If rail ends are marked "TOP", align them to the same end.



General view of assembly. When fastening panels to rails, place first panels at end of rails marked "TOP" and work down until all panels are in place with bolts finger tight. Cross measure array for square, check to see that all spaces (approx. $\frac{1}{4}$ ") between panels are equal, **then tighten all bolts.**

PANEL RAIL/BRACKET LOCATION INSTRUCTIONS

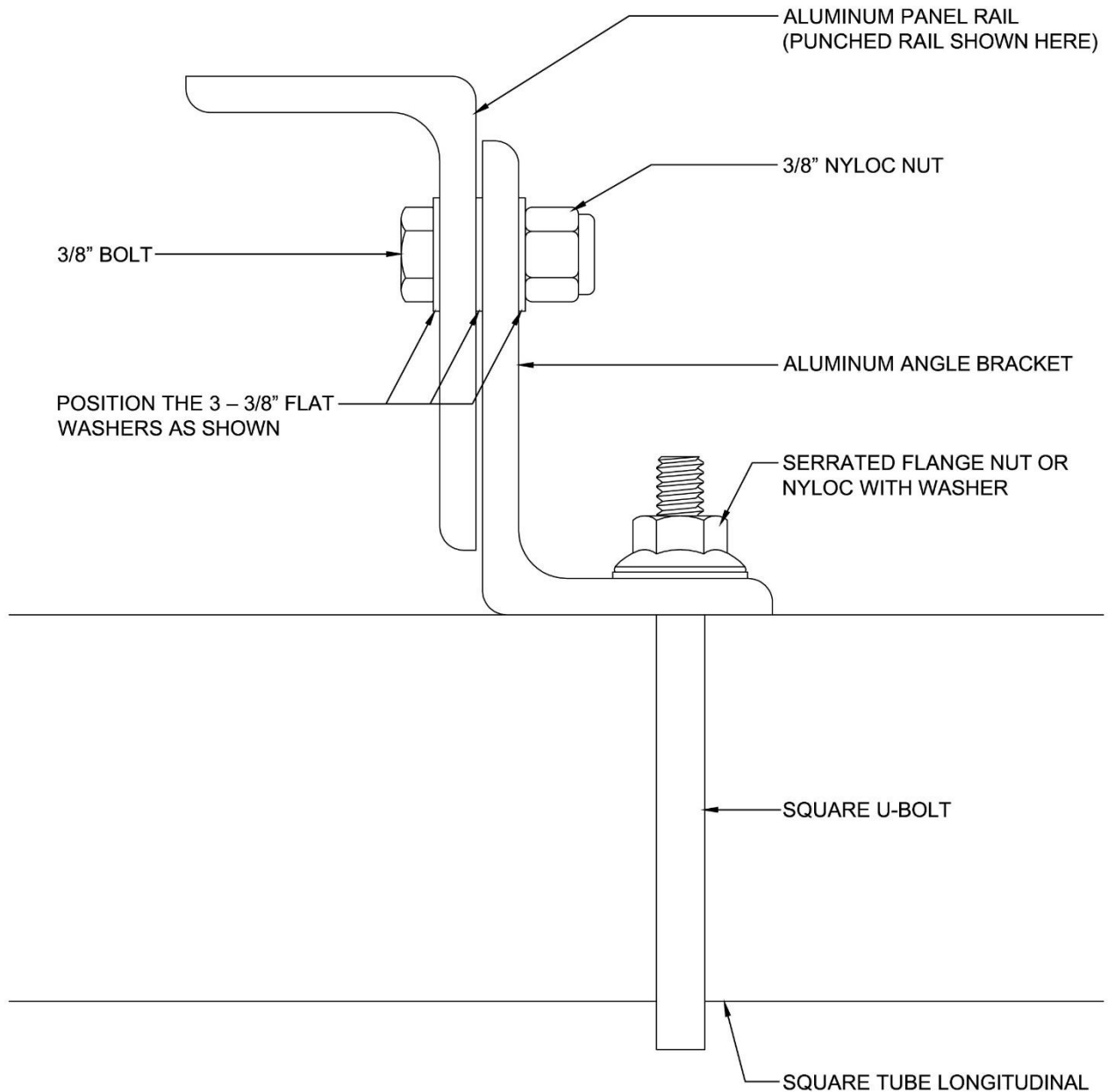


Bracket orientation in most installations is generally opposed to one another as in top picture. It may be necessary to have brackets facing in same direction as in bottom picture, if panel size is such that you need to do this to maintain a $\frac{1}{4}$ " gap between panel ends on centerline.

NOTE: Leave $\frac{5}{16}$ " serrated flange nuts *slightly loose* until all panels are attached and square to one another. **Then finish tightening the nuts.**

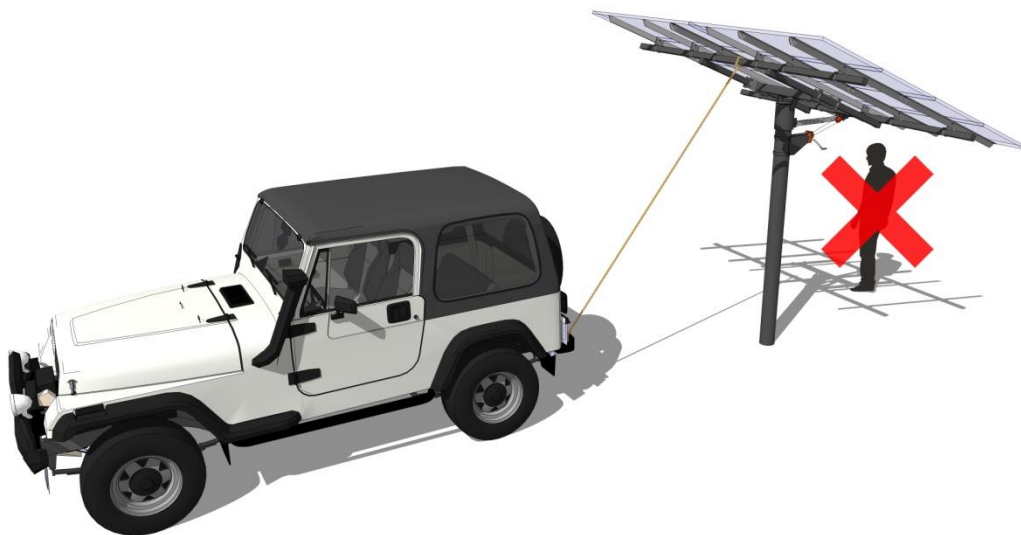
RAIL TO ANGLE BRACKET ASSEMBLY DETAIL

This detail shows the arrangement of the flat washers between the bolt head, rail, bracket, and nyloc nut.



WARNING!

Serious Injury or Property Damage
may occur if array shifts while adjusting
tilt angle without a safety line or winch
attached and secured!



DO NOT stand between post and lower side of the array while seasonally adjusting tilt angle.

AND

Tie a safety rope to top of array and wrap around car bumper or heavy permanent object to control adjustment of array.

Tighten the set bolts on the Tee **HARD** when you are finished adjusting.